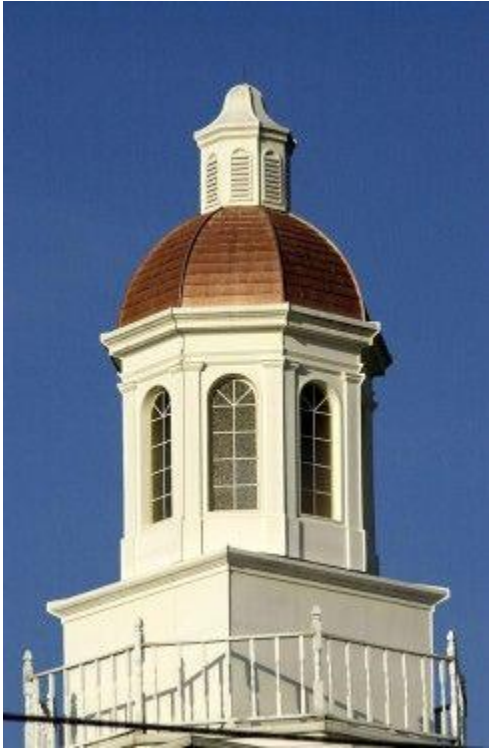


About Sullivan County



Located in Northeast Tennessee in a region referred to as the Tri-Cities (Johnson City, TN, Kingsport, TN, and Bristol, TN/VA), Sullivan County is within a day's drive of 70 percent of the U.S. population. The county's prime location offers convenient access to many major U.S. markets. Home to more than 150,000 residents, Sullivan County is the sixth largest county in Tennessee. Featuring leading companies Edwards & Associates, Inc. and HSN, county employers benefit from the region's forward-thinking leaders who remain committed to pursuing growth opportunities for new and existing businesses.

Sullivan County's educational system boasts one of the highest per pupil expenditures in Tennessee. The county is one of a few in Northeast Tennessee that offer the Educate & Grow Scholarship Program, which provides two years of free tuition to Northeast State Community College – also located in Sullivan County.

Sullivan County is also part of a region known for its exceptional health care systems. With an integrated health care delivery network tied to local universities, Sullivan County is home to some of the country's most respected physicians. In fact, Sullivan County has 380 physicians per 100,000 residents, more than

twice the national average.

Among the nation's lowest cost-of-living areas with no state income tax and no personal property tax, Sullivan County offers an abundance of added incentives for those seeking to relocate. From its breathtaking natural beauty and comfortable pace of life to its variety of cultural, recreational and entertainment options, Sullivan County has it all.

[U.S. Census Bureau Fact Sheet](#)

[Download Community Profile](#)

- Top Employers
- Workforce
- Colleges/Universities
- Local Schools
- Quality of Life

HSN

857 Mountain View Drive
Piney Flats, TN 37686
423-391-1610
<http://www.hsn.com/>

Number of Employees: 291

Bell Helicopter

450 Industrial Park Rd
Piney Flats, TN 37686
423-538-5111
<http://www.bellhelicopter.com>

Number of Employees: 268

Modern Forge of Tennessee, Inc.
501 Rock Lane
Piney Flats, TN 37686
423-538-8185
<http://www.modernforge.com/>

Number of Employees: 220

Kysor Panel Systems, Inc.
521 Industrial Park Road
Piney Flats, TN 37686
423-538-0900
<http://www.kysorpanel.com/>

Number of Employees: 175

Aeronautical Accessories, Inc.
441 Industrial Park Road
Piney Flats, TN 37686
423-538-5151
<http://www.aero-access.com>

Number of Employees: 135

Robinette Co.
621 Mountain View Drive
PO Box 820
Piney Flats, TN 37686
423-968-7800
<http://www.therobinetteco.com/>

Number of Employees: 116

Daramic, LLC
596 Industrial Park Road
Piney Flats, TN 37686
423-538-7111
<http://www.daramic.com>

Number of Employees: 110

Aurora Hardwoods
340 Industrial Park Dr
Piney Flats, TN 37686
423-764-6127
<http://www.auroracasket.com>

Number of Employees: 106

Business Information Systems
333 Industrial Park Road
Piney Flats, TN 37686
423-538-1900
<http://www2.bisonline.com/>

Number of Employees: 70

Polymer Industrial Products
688 Industrial Park Road
PO Box 310
Piney Flats, TN 37686
423-538-5105
<http://www.pipcousa.com>

Number of Employees: 48